

2019 Version

BestGrout CE475

No shrinkage Flowable Grout, Modified Polymer-Cement based.

BestGrout CE475 is a high compressive strength, non-shrinkage, flowable, cement-based compound, supplied in premixed powder, ready to use. It **Description:** consists special Portland cement, selected quartz sand and special chemicals. BestGrout CE475 is recommended for use such as: Anchoring bolts, heavy machinery assembling, pointing. Mounting plates of construction posts, and keys of bridges. **Uses:** Sealing joints of concrete pipes. Filling large slots, big concrete honeycombs... ✓ Patching eroded concrete... ✓ Special precast concrete members. ✓ Very high and consistent mechanical properties. ✓ Excellent workability, and flow ability. ✓ Good self-leveling, and compacting characteristics. Advantages: Non-shrinking, expanding mortar. Very easy application. Non-toxic.

Chloride-free, non-corrosion to reinforced steel bars.

SPECIFICATION

Color/Supply form:	Cement grey color/Dry powder.		
Package:	25 kg/bag.		
Shelf life:	12 months from the produced date in the right storage conditions.		
Bulk density:	1.6 kg/liter		
Specific density:	Dry powder: 2.85 kg/liter grout: 2.20 kg/liter		
Consumption:	1.9 kg/liter. Need 76 bags for 1m³ mortar.		
Application temperature:	Minimum ambient temperature to apply: 15°C		
Waterproof resistance:	Reinforce the waterproof resistance for structures.		
Mechanical strength:	Increase the mechanical impact resistance.		
Application time:	Within 15 minutes after mixing.		

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Mechanical properties:

Properties	Value	Standard
Water content (%)	13 ± 1	<u> </u>
Flowing (mm)	230 ÷ 320	ASTM C230
Expansion at 1;3;14;28 days (%)	0 ÷ 0.3	ASTM C1090
Compressive strength (MPa)		
1 day ^(*)	≥ 17	
3 days ^(*)	≥ 27	ASTM C942
7 days ^(*)	≥ 36	
28 days ^(**)	≥ 45	

(*): The results for reference. (**): Final result.

INSTALLATION

Surface

The surface must be clean, solid, and free from grease or impurities, and must be treated as leaking before (if any). The water absorption surface must be saturated preparation: to avoid water loss locally and reduce the flow of materials in the application process.

Mixing:

BestGrout CE475 powder is added slowly to the mixing water to achieve flexibility (viscosity) as required. However, typically, the optimum mixing water is 13% compared to the weight of powder (3.25 liters of water per 25 kg bag of BestGrout CE475). Use a paddle mixer with a speed of 500-600 revolutions /minute to mix the compound until achieving the homogeneous as required (about 3 minutes).

Applying:

After mixing, use an iron trowel to stir lightly for a few seconds to release air bubbles. Then, pour the compound immediately into the prepared framework continuously to maintain the pressure necessary for filling the material layer to avoid air entrapment in the structure.

Notes: The framework must be checked and guaranteed not to leak water during application and before the compound gets cured. Do not use materials that application time over.

Important notes:

The product is applied to the minimum clearance of structure is 8 mm Curing procedures should be ensured strictly as products originating from other cement. When applying to large structures with a thickness greater than 60 mm, to save materials and reduce the heat of hydrolysis, hydration should add large aggregates carefully selected (such as gravel, small stone 1x1) which is the quantity from 50÷100% and the mixing water is not over 14% to the initial weight of BestGrout CE475. Should be tested before application.

Cleaning:

Clean tools and equipment with water before the mixed grout hardens.

Safety:

BestGrout CE475 is alkaline like normal cement and can cause skin irritations to persons with sensitive skin. Wear gloves and masks while handling the product. In case of accidental eye contact, wash with fresh water and seek medical advice immediately.

Disclaimer:

The technical information and application instructions in documents of BESTMIX are based on BESTMIX's current knowledge and practical experience. The information here only describes the general nature of the product, so users should test the product for each purpose. BESTMIX has the right to change the features of our product, user must always refer to the latest technology product

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