

BWB

**BestWaterbar** 

**PVC Water Stop Bar** 

Description:	<b>BestWaterbar</b> is made from plastic PVC, heat resistance, and aging resistance. The product is designed to waterproof expansion joints, settlement joints, construction joints, and cold joints,					
Recommended for:	<ul> <li>Used for expansion joint, settlement joint, construction joint,the following items:</li> <li>Wall basement; Wall.</li> <li>Disposal tank, underground tank, flameproof and unburned tank,</li> <li>Swimming pool.</li> <li>Expansion joint of the basement floor.</li> <li>Hole of staircase</li> </ul>					
Advantages:	<ul> <li>Easy to use, highly effective.</li> <li>High waterproof when concrete gets set.</li> <li>Link well with concrete.</li> <li>Chemical and alkaline resistance.</li> <li>There are many types to suit each location of structure.</li> </ul>					

## SDECIEICATION

SPECIFICATION							
Purpose	Purpose Type		Width of bar (mm) ± 3%	Web thickness (mm) ± 10%	Length (m)		
	SV150		150	3 ÷ 5	20		
Construction joint	SV200		200	3 ÷ 5	20		
Construction joint	SV250		250	3 ÷ 5	20		
	SV320		320	3 ÷ 5	20		
Expansion joint	SO150		150	3 ÷ 5	20		
	SO200		200	3 ÷ 5	20		
	SO250		250	3 ÷ 5	20		
Storage: Dry			Dry and cool place( avoid direct sunlight)				
Existence form / C	olour:	Block band / Yellow, white, blue, or depending on the minimum of quantity purchase orders.					
Density:		1.40 ± 0.02 kg/liter.					
Chemical based: F			Polyvinyl Clorua.				
Shore A hardeness; $\geq$			≥ 65 (ASTM 2240 -02).				
Tensile strength:		≥ 13 MPa (ASTM D412-16).					
Extension:		≥ 300% (ASTM D412-16).					

**Application temperature:** -55°C÷55°C.

**Chemical resistance:** 

Acid resistance, wastewater resistance, seawater resistance.

**BESTMIX CORPORATION** www.bestmix.vn

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# INSTALLATION

### **Construction joint:**

Use BestWaterbar SV in the middle structure.

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Formwork positioning: the positioning method allows a half BestWaterbar SV projecting hose and the rest will be entombed in concrete. BestWaterbar SV will be positioned by formworks.

Constructive reinforcement positioning: Use wire to link with steel bar of structure to position BestWaterbar SV not move during the concrete placement. BestWaterbar SV does not use to separate the mass concrete.

#### Expansion joint:

Use BestWaterbar SO in the middle structure.

BestWaterbar SO can be positioned by formwork of 2 parts separated. However, when using BestWaterbar SO for expansion joint, and construction joint moving, the letter "O" empty is not hidden in the concrete. This method helps BestWaterbar SO to be flexible.

## Period 1: Before pouring concrete must check the installation and location of joints,... BestWaterbar will promote the features when both sides are deep on concrete, the concrete placement must comply with a technical requirement to avoid the concrete void at the joint location. In concrete aggregate with a grain size suitable aggregate, the slump is not too Concrete placement: high or too low. During concrete, placement must evenly distribute the pressure of 2 sides of BestWaterbar to avoid the BestWaterbar being folded back. Period 2: Remove formwork carefully, and recheck concrete at the joint position. is it void? if it is, should be repaired. Clean the dropping concrete on BestWaterbar of period 1. Then pouring concrete for the next. Use electric knife welding to weld on the construction site Butt weld: Heated together both ends of the weld by electric knife welding until the PVC layer flows, take a knife out and squeeze two joints together, hold until the joint welding is cool, and stick together. Solder joint: Recheck if the joint welding does not meet, must reweld. Lap welding: Heated together both ends of the weld about 5cm when PVC is flowing, take a knife out and squeeze two joints together until

 Cleaning:
 Proper disposal by local.

 Safety:
 Non-toxic. But be aware to avoid inhaling smoke and steam in the process of welding PVC. Therefore be clear position welding.

 Disclaimer:
 The technical information and application instructions in documents of BESTMIX are based on BESTMIX's current knowledge and practical experience. The information here only describes the general nature of the product, so users should test the product for each purpose. BESTMIX has the right to change the features of our product, user must always refer to the latest technology product.

the lap welding is cool and sticks together.

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