

May. 2016 Version

BestCoat EP706

Non-solvent Epoxy Coating, Two components

Description:

for:

BestCoat EP706 is an epoxy coating, non solvent, two components, protective coating for industrial flooring surface or some surfaces required load bearing, abrasion resistance, chemical resistance.

Recommended

BestCoat EP706 is applied to protect for the surfaces with special request:

- Industrial flooring surface or chemical warehouse, pharmaceutical factory, food or electric factory, garage that need heavy loading capacity.
- Equipment or tank requires chemical resistance, anti-erosion or needs to meet HACCP standard.
- BestCoat EP706 can be directly applied on surface of metal, concrete, cement layer, fiber cement panel, epoxy mortar, wood...
- High strength, well bonding, crack resistance, peeling resistance.
- Resistance to abrasion, chemical and sustainability corrosive environments.
- **Advantages:**
- High gloss, easy to clean and wash, prevent the development of microorganisms, mold.
- High coverage ability, easy to apply, saving material and labor.
- Non-solvent, non-flammable, non-toxic, friendly to the environment.
- Meet the requirement of the HACCP standard.

Product data:

Package:

Chemical

Mechanical

strength:

Shelf life: 12 months from manufactured date (In original, unopened package) Yellow, blue, green, brown, gray. (Color can be optional according to minimum Color: required quantity) Component A: 1.46 kg/liter @ 25°C; **Density:** Component B: 0.95 kg/liter @ 25°C. Mixture A+B: 1.32 kg/liter @ 25°C.

High strength and mechanical abrasion resistance.

Solid content: 100 %

Consumption: $0.10 \div 0.20 \text{ kg/m}^2/\text{layer}$ (depend on surface condition)

Minimum: 10°C (but above dew point temperature of 5°C) **Application** temperature: Maximum: 35°C Relative humidity ≤ 80%

05; 25 kg/set

resistance: chemicals. **Thermal** Dry heat: Up to 120°C

resistance: Damp heat: Up to 80°C

Part A: Part B = 5:1 (by weight) Mixing ratio:

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Resistance to water, acid, alkali, seawater, grease, fuel and other common

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Tack-free time: ≤ 6 hours (@25°C)

Technical data: (samples after 07 days curing at 30°C)

Pencil hardness	≥ 3H	Impact strength	≥ 50 kG.cm ²
Bonding strength	≥ 1.5MPa (concrete failed)	Abrasion resistance: CS10	≤ 65 mg

Pot-life:

Environment temperature	+20°C	+25°C	+30°C	+35°C
Pot-life (minutes)	90	75	60	40

Waiting time between layers

Training time both con layers					
Environment temperature		+20°C	+25°C	+30°C	+35°C
Waiting time	Minimum	24 Hrs	20 Hrs	16 Hrs	12 Hrs
	Maximum	1 day	1 day	1 day	1 day
Walk-ability		30 hours	30 hours	24 hours	20 hours
Light loading capacity		5 days	4 days	3 days	2 days
Complete curing		10 days	10 days	7 days	5 days

Application:

Coating
Coating
system:
System.

To strongly absorbing, easily breakable or hardened surface must be applied a primer layer by BestPrimer EP701, BestPrimer EP702, or BestPrimer EP703 To smooth the surface, solid and medium roughness does NOT apply the primer layer but should apply at least 2 layers of BestCoat EP706 after cleaning the surface.

Substrate

To concrete surface: Compressive strength: ≥ 20 MPa, tensile strength: ≥ 1.5 MPa. The surface should be flat, solid, and dry (maximum moisture is 4%), and **requirement:** impurities, broken pieces, and dust should be removed. To metal surface: should be removed rust, oil or impurities...

> Before application, two components A and B should be properly mixed under the right ratio by slowly stirring (at speed of 300 ÷ 400 rpm).

Mixing:

Minimum mixing duration should not be less than 03 minutes and can be longer until reaching the required homogeneity. Take the mixtures for about 05 minutes then stir again before application.

Use a brush or short roller or pressure sprayer to apply.

Notes:

Application: If applying the second layer and timeout of the previous layer over time then the maximum timeout should be roughened surface by mechanical methods.

Do not use mixtures over time to apply and get hardening.

Cleaning:

Use BestThinner SC-01 to clean equipment immediately after the execution and before the mixture's hardening.

Safety:

Both components are nontoxic and nonflammable. However, part B is alkaline, and can be allergic to skin, therefore should be prevented from direct contact with skin. Should wear a comforter, gloves, and protective glasses while handling the

In case of accidental eye contact, wash with fresh water and seek medical advice

immediately.

Disclaimer:

The technical information and application instruction in documents of BESTMIX are based on BESTMIX's current knowledge and practical experience. The information here only describes the general nature of the product, so users should test the product for each purpose. BESTMIX has the right to change the features of our product, user must always refer to the latest technology product.

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