

BestGrout CE675M

Non-shrink Grout, Modified Polymer-Cement based.

Description:	BestGrout CE675M is a high compressive strength, non-shrinkage, flowable, cement-based compound, supplied in premixed powder, ready to use. It consists of special Portland cement, selected quartz sand, and special chemicals.
Uses:	 ✓ Anchoring bolts, heavy machinery assembling, pointing. ✓ Mounting plates of construction posts, and keys of bridges. ✓ Sealing joints of concrete pipes. ✓ Filling large slots, big concrete honeycombs ✓ Patching eroded concrete. ✓ Special precast concrete members.
Advantages:	 ✓ Very high and consistent mechanical properties. ✓ Excellent workability, and flow ability. ✓ Good self-leveling, and compacting characteristics. ✓ Non-shrinking, expanding mortar. ✓ Very easy application. ✓ Non-toxic. Chloride-free, non-corrosion to reinforced steel bars.

SPECIFICATION

Color/Supply form:	Cement grey color/Dry powder.		
Package:	25 kg/bag.		
Storage condition:	Unopened bag and in dry and cool places.		
Shelf life:	12 months from the produced date in the right storage conditions.		
Bulk density:	1.6 kg/liter		
Specific density:	Dry powder: 2.85 kg/liter Wet grout: 2.20 kg/liter		
Consumption:	1.9 kg/liter. Need 76 bags for 1m ³ mortar		
Application temperature:	Minimum ambient temperature to apply: 15°C		
Waterproof resistance:	Reinforce the waterproof resistance for structures.		
Mechanical strength:	Increase the mechanical impact resistance.		
Application time:	Within 15 minutes after mixing.		

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Performance:

Properties	Value	Standard	
Water Content (%)	13 ± 1		
Flow Table Spread (mm)	230 ÷ 320	ASTM C230	
Expansion (%)	0 ÷ 0.3	ASTM C1090	
Compressive Strength (MPa)			
1 day ^(*)	≥ 22	11	
3 days ^(*)	≥ 40	ASTM C942	
7 days ^(*)	≥ 55		
28 days ^(**)	≥ 65		

(*): The results for reference.

(**): Final result.

INSTALLATION

The surface must be clean, solid, and free from grease or impurities.

Surface preparation:

Treat all the surface leaking (if any).

The water absorption surface must be saturated to avoid water loss locally and

reduce the flow of materials in the application process.

Mixing:

Add BestGrout CE675M powder slowly into the mixing water to achieve the flexibility (viscosity) required for the application. However, typically, the optimum mixing water is 13% compared to the weight of powder (3.25 liters of water per 25 kg bag of BestGrout CE675M). Use a paddle mixer with the speed of 500-600

kg bag of BestGrout CE675M). Use a paddle mixer with the speed of 500-600 revolutions/minute to mix the compound until achieving the homogeneous as

required (about 3 minutes).

Applying:

After mixing, use an iron trowel to stir lightly for a few seconds to release air bubbles. Start to pour the compound immediately into the prepared formwork continuously to maintain the necessary pressure for filling the material layer and to avoid air entrapment in the structure.

Notes: Framework must be checked and guaranteed not to leak water during application and before the compound gets cured. Do not use the material which is out of application time.

The product is applied to the minimum clearance of structure is 8 mm

Curing procedures should be ensured strictly as products originating from other cement.

Important notes:

When applying to large structures with a thickness greater than 60 mm, to save the materials and reduce the heat of hydrolysis, and hydration, it is better to add large aggregates which are carefully selected as gravel, small stones 1x1, etc. The quantity of large aggregate is added from 50÷100% and the mixing water is not over 14% compared to the initial weight of BestGrout CE675M. The material should be tested before the application.

Cleaning: Clean tools and equipment with water before the mixed grout hardens.

BestGrout CE675M is alkaline like normal cement and can cause skin irritations to persons with sensitive skin. Wear gloves and masks while handling the product. In

case of accidental eye contact, wash with fresh water and seek medical advice

immediately.

Disclaimer:

Safety:

The technical information and application instructions in documents of BESTMIX are based on BESTMIX's current knowledge and practical experience. The information here only describes the general nature of the product, so users should test the product for each purpose. BESTMIX has the right to change the features of our product, user must always refer to the latest technology product.

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